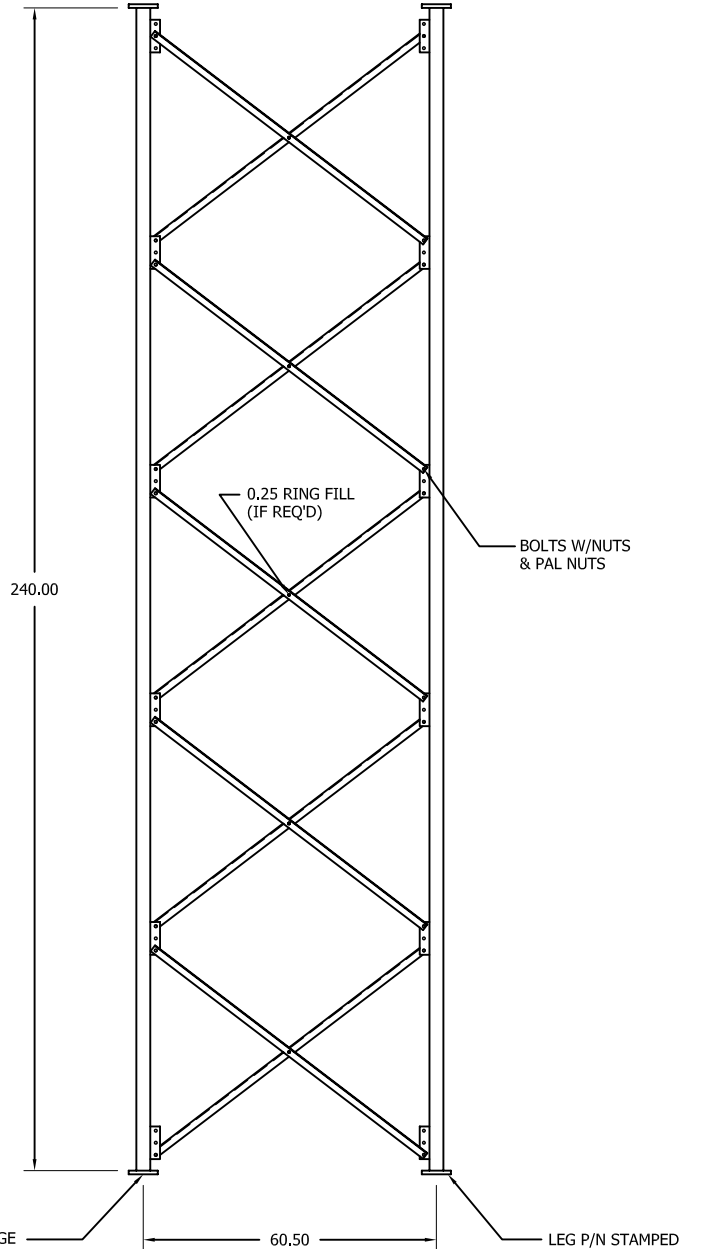


NOTE :
AT TOP CLIP
USE MIDDLE HOLE



ELEVATION

TOWER SECTION *	LEGS		FLANGE PLATE SIZE		L BOLTS SIZE @ BOTTOM	BRACES			
	PIPE SIZE	P/N	TOP	BOTTOM		ANGLE SIZE	P/N REQ'D	BOLTS	BOLT ASSY NO.
920A	2.50 STD.	NL 21	6X6X.75	6X6X.75	12-.75X2.75	1.50X1.50X.13	ND 7	75-.50X1.25	210017GA
920B	2.50 STD.	NL 21	6X6X.75	6X6X.75	12-.75X2.75	1.50X1.50X.19	ND 8	75-.50X1.25	210017GA
920C	2.50 STD.	NL 22	6X6X.75	6X6X.75	12-.75X2.75	1.75X1.75X.19	ND 9	75-.63X1.50	210029GA
920D	2.50 STD.	NL 22	6X6X.75	6X6X.75	12-.75X2.75	**	ND 10	75-.63X1.75	210030GA
925A	2.50 EH	NL 23	6X6X.75	6X6X.75	12-.75X2.75	1.50X1.50X.13	ND 7	75-.50X1.25	210017GA
925AB	2.50 EH	NL 24	6X6X.75	7X7X1	12-.88X3.50	1.50X1.50X.13	ND 7	75-.50X1.25	210017GA
925AT	2.50 EH	NL 25	7X7X1	6X6X.75	12-.75X2.75	1.50X1.50X.13	ND 7	75-.50X1.25	210017GA
925B	2.50 EH	NL 23	6X6X.75	6X6X.75	12-.75X2.75	1.50X1.50X.19	ND 8	75-.50X1.25	210017GA
925BB	2.50 EH	NL 24	6X6X.75	7X7X1	12-.88X3.50	1.50X1.50X.19	ND 8	75-.50X1.25	210017GA
925BT	2.50 EH	NL 25	7X7X1	6X6X.75	12-.75X2.75	1.50X1.50X.19	ND 8	75-.50X1.25	210017GA
925C	2.50 EH	NL 26	6X6X.75	6X6X.75	12-.75X2.75	1.75X1.75X.19	ND 9	75-.63X1.50	210029GA
925CB	2.50 EH	NL 27	6X6X.75	7X7X1	12-.88X3.50	1.75X1.75X.19	ND 9	75-.63X1.50	210029GA
925CT	2.50 EH	NL 28	7X7X1	6X6X.75	12-.75X2.75	1.75X1.75X.19	ND 9	75-.63X1.50	210029GA
925D	2.50 EH	NL 26	6X6X.75	6X6X.75	12-.75X2.75	**	ND 10	75-.63X1.75	210030GA
925DB	2.50 EH	NL 27	6X6X.75	7X7X1	12-.88X3.50	**	ND 10	75-.63X1.75	210030GA
925DT	2.50 EH	NL 28	7X7X1	6X6X.75	12-.75X2.75	**	ND 10	75-.63X1.75	210030GA
930A	3.00 EH	NL 29	7X7X1	7X7X1	12-.88X3.50	1.50X1.50X.13	ND 11	75-.50X1.25	210017GA
930B	3.00 EH	NL 29	7X7X1	7X7X1	12-.88X3.50	1.50X1.50X.19	ND 12	75-.50X1.25	210017GA
930C	3.00 EH	NL 30	7X7X1	7X7X1	12-.88X3.50	1.75X1.75X.19	ND 13	75-.63X1.50	210029GA
930D	3.00 EH	NL 30	7X7X1	7X7X1	12-.88X3.50	**	ND 14	75-.63X1.75	210030GA
935C	3.50 EH	NL 31	7X7X1	7X7X1	12-.88X3.50	1.75X1.75X.19	ND 15	75-.63X1.50	210029GA
935D	3.50 EH	NL 31	7X7X1	7X7X1	12-.88X3.50	**	ND 16	75-.63X1.75	210030GA
940C	4.00 EH	NL 32	7X7X1	7X7X1	12-.88X3.50	1.75X1.75X.19	ND 17	75-.63X1.50	210029GA
940D	4.00 EH	NL 32	7X7X1	7X7X1	12-.88X3.50	**	ND 18	75-.63X1.75	210030GA

* "SB" SUFFIX ON SECTION NO. INDICATES 2 STD. LEGS & 1 STEP BOLT LEG.

EXAMPLE:

920 A = 3-NL 21 LEGS
920 ASB = 2-NL 21 LEGS & 1-NL 21S LEG

** 15-0.25 RING FILLS REQ'D.

FABRICATION DWG'S
(FOR SHOP USE ONLY)

C721126 BRACES P/N: ND 1-ND 6
C721125 BRACES P/N: ND 7-ND 18
C721124 LEGS

FILE NO. Standard-90

REVISIONS				
REV.	DESCRIPTION	DWN	CHK	APP
5	REFRRAWN INTO AUTOCAD FORMAT	KBZ	MJF	HA
DATE: Jan/11/2007				

DWG REFERENCE

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ROHN
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6718 WEST PLANK ROAD
PEORIA, IL 61604
TOLL FREE 800-727-ROHN

SECTION ASSEMBLY
20' VARIOUS FOR MODEL 90 TOWER

DWN:	CHK'D:	DATE:
JLR	WDU	Feb/14/1973
ENG'R:	CW	
DRAWING NO:	REV:	
D730205	5	

Jan/12/2007 2:03:28 PM

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