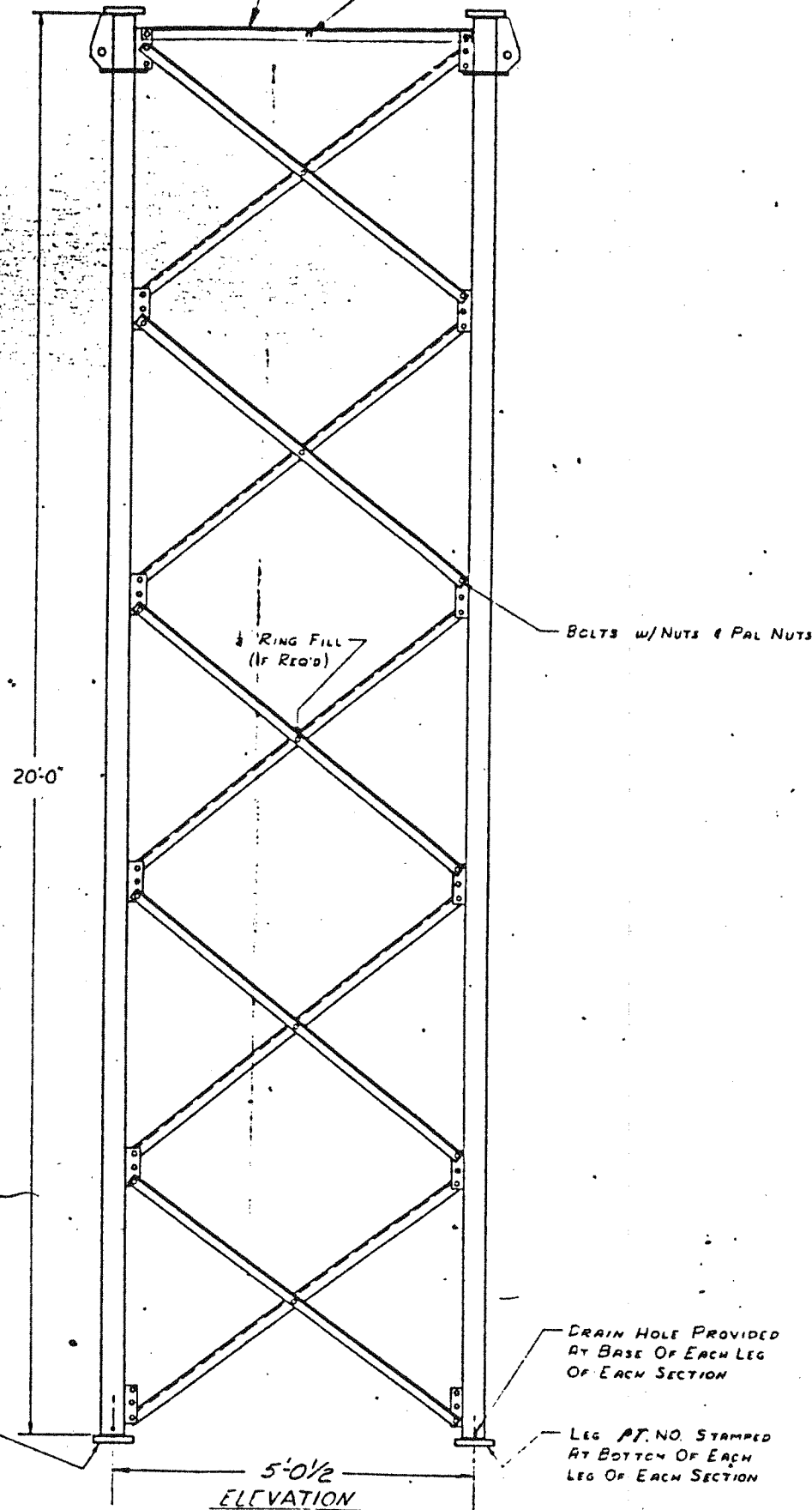


PIPE SEE CHART FOR PT. NO. (6 REQ.) BACK-T-O-BACK 1/4" CONC. FIL.

NOTE:
AT TOP CLIP
USE MIDDLE HOLE



NOTE:
AT INTERMEDIATE CLIPS
USE TOP & BOTTOM HOLES.

NOTE:
AT BOTTOM CLIP
USE BOTTOM HOLE

TOWER SECTION *	LEGS		FLANGE PLATES SIZE		N. BOLTS SIZE & BOTTOM	BRACES			
	SIZE	PT. NO.	TOP	BOTTOM		SIZE ANGLE	PT. NO. 30 REQ'D	BOLTS 3-3/8 X 1 1/2	GIRT PT. NO.
920 AGA	PIPE 2 1/2 STD	NL 33	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 7	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
920 BGA	PIPE 2 1/2 STD	NL 33	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 8	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
920 CGA	PIPE 2 1/2 STD	NL 34	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 9	84-9-1 1/4 84 WASHER	ND 2
920 DGA	PIPE 2 1/2 STD	NL 34	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 10	84-9-1 1/4 84 WASHER	ND 2
925A GA	PIPE 2 1/2 X-STR	NL 35	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 7	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
925ABGA	PIPE 2 1/2 X-STR	NL 36	6-6-3/4	7-7-1	12-3/4-3 1/2	12-12-6	ND 7	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
925ATGA	PIPE 2 1/2 X-STR	NL 37	7-7-1	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 7	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
925B GA	PIPE 2 1/2 X-STR	NL 35	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 8	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
925BBGA	PIPE 2 1/2 X-STR	NL 36	6-6-3/4	7-7-1	12-3/4-3 1/2	12-12-6	ND 8	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
925BTGA	PIPE 2 1/2 X-STR	NL 37	7-7-1	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 8	75-9-1 1/4 9-1/2 X 1 1/2	ND 1
925C GA	PIPE 2 1/2 X-STR	NL 38	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 9	84-9-1 1/4 84 WASHER	ND 2
925CBGA	PIPE 2 1/2 X-STR	NL 39	6-6-3/4	7-7-1	12-3/4-3 1/2	12-12-6	ND 9	84-9-1 1/4 84 WASHER	ND 2
925CTGA	PIPE 2 1/2 X-STR	NL 40	7-7-1	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 9	84-9-1 1/4 84 WASHER	ND 2
925D GA	PIPE 2 1/2 X-STR	NL 38	6-6-3/4	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 10	84-9-1 1/4 84 WASHER	ND 2
925DBGA	PIPE 2 1/2 X-STR	NL 39	6-6-3/4	7-7-1	12-3/4-3 1/2	12-12-6	ND 10	84-9-1 1/4 84 WASHER	ND 2
925DTGA	PIPE 2 1/2 X-STR	NL 40	7-7-1	6-6-3/4	12-3/4-2 1/2	12-12-6	ND 10	84-9-1 1/4 84 WASHER	ND 2
930A GA	PIPE 3 X-STR	NL 41	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 11	75-9-1 1/4 9-1/2 X 1 1/2	ND 3
930B GA	PIPE 3 X-STR	NL 41	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 12	75-9-1 1/4 9-1/2 X 1 1/2	ND 3
930C GA	PIPE 3 X-STR	NL 42	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 13	84-9-1 1/4 84 WASHER	ND 4
930D GA	PIPE 3 X-STR	NL 42	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 14	84-9-1 1/4 84 WASHER	ND 4
935C GA	PIPE 3 1/2 X-STR	NL 43	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 15	84-9-1 1/4 84 WASHER	ND 5
935D GA	PIPE 3 1/2 X-STR	NL 43	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 16	84-9-1 1/4 84 WASHER	ND 5
940C GA	PIPE 4 X-STR	NL 44	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 17	84-9-1 1/4 84 WASHER	ND 6
940D GA	PIPE 4 X-STR	NL 44	7-7-1	7-7-1	12-3/4-3 1/2	12-12-6	ND 18	84-9-1 1/4 84 WASHER	ND 6

⊕ 15-1/8" RING FILLS REQ'D.

* "SB" SUFFIX ON SECTION NO. INDICATES 2-STD. LEGS & 1-STEP BOLT LEG.

EXAMPLE

920AGA = 3-NL 33 LEGS
920AGASB = 2-NL 33 LEGS & 1-NL 33S LEG

FABRICATION DWG'S. (FOR SHOP USE ONLY)
C-721126 BRACES PT. NO'S ND-1 THRU ND-6
C-721125 BRACES PT. NO'S ND-7 THRU ND-18
C-721131 LEGS

RA	ADDED GIRT & P/N'S	3-12-84	WLN/V
R2	REM'D GIRT P/N'S, REV. BOLT QTY'S	2-22-84	WLN/V
Re	ADDED STEP BOLT PT. NOS.	12-8-84	KTC
R3	REMOVE ADDER REF		
NO.	DESCRIPTION	DATE	BY
ROHN MANUFACTURING			
NO. 90 TOWER 20' GUYED SECTION ASSEMBLY			
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DATE	BY	DATE	BY
NONE			
JER	2-18-73		
WLN	2-23-73		
WLN	2-23-73		
WLN	2-26-73		
			D-730206 R