

ANCHOR BOLT SETTING PROCEDURE

SET ANCHOR BOLTS IN TEMPLATE AND EMBED IN FRESH CONCRETE. AFTER CONCRETE HAS SET, REMOVE TEMPLATE. SET TOWER IN PLACE USING LEVELING NUTS TO PLUMB TOWER. FINALLY, GROUT UNDER FLANGE PLATES AND PROVIDE FOR DRAINAGE OF ALL 3 TOWER LEGS.

1" THICK WOODEN BOARDS (NOTICE FASTENING ARRANGEMENT) (SUPPLIED BY OTHERS)

RADIUS (R)

FACE WIDTH (W)

WOOD TEMPLATE

LEVELING NUTS

A.B. SETTING TEMPLATE

CONC. PIER

WOOD TEMPLATE

LEVELING NUTS

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WOOD TEMPLATE

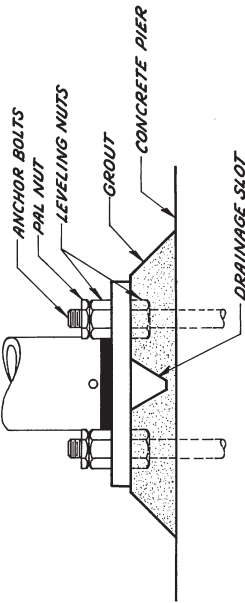
LEVELING NUTS

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NOTE: ANCHOR BOLT ORIENTATION SHOWN ABOVE IS ONLY FOR SECTIONS 6A THRU 16N STANDARD OR HEAVY SERIES.

HOLES FOR ANCHOR BOLTS IN WOODEN BOARDS MUST BE SAME DIAMETER AS THE ANCHOR BOLTS BEING USED.

R2	UPDATED DRAWING	12-4-80	ALG
R1	ADDED NOTE	1-12-77	
No. 1 Revision Description		DATE	BY
<b>Unarco-Rohn</b> Division of Unarco Industrial, Inc.			
<b>ANCHOR BOLT SETTING PROCEDURE</b>			
FOR SELF-SUPPORTING TOWERS			
Unless otherwise specified, dimensions are given in inches.			
Scale	None	Fractions	Angles
Drawn by	DH	Decimals	Weight
Checked by	TS	Material	Finish
Approved by	Engineering	Date	File Number
Approved by Production		Date	
Approved by Sales		Date	
		11-1-71	
			Drawing Number C711017 R2