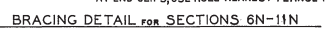
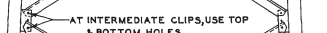


AT INTERMEDIATE CLIPS USE TOP & BOTTOM HOLES (TYPICAL FOR SECS 6N-11N)



OUT STANDING LEGS OF ANGLES ARE UP



AT INTERMEDIATE CLIPS, USE TOP & BOTTOM HOLES

AT END CLIPS, USE HOLE NEAREST FLANGE PLATE

WEIGHTS			
SEC. NO.	LEGS	BRACES	TOTAL
1W	---	---	116
2W	---	---	160
3WN	---	---	230
4N	260	175	435
5N	345	195	540
6N	290	190	480
7N	300	245	545
8N	426	274	700
9NH	535	305	840
10NH	545	400	945
11N	570	840	1410
12NH	905	825	1730
13NH	1050	910	1960
14NH	1110	1625	2735
15NH	1530	2000	3530
16NH	1530	2150	3680

- GENERAL NOTES:
- LEG PART NO. IS SHOWN AT THE BOTTOM OF EACH LEG OF EACH BOLTED SECTION. SECTION NO. IS SHOWN AT THE BOTTOM OF EACH LEG OF EACH WELDED SECTION.
  - ALL PART NO.'S METAL STAMPED BEFORE GALVANIZING.
  - PALNUTS PROVIDED FOR ALL TOWER BOLTS. SEE DWG. A790139.
  - STEP BOLTS PROVIDED ON ONE LEG FOR SECTIONS 8N THRU 11N AND STEP BOLTS ON 3 LEGS FOR SECTIONS 12NH THRU 16NH.
  - ALL TOWER MEMBERS ARE HOT-DIPPED GALVANIZED AFTER FABRICATION.
  - SEE DWG. D870463 FOR FOUNDATION DETAIL S.

REV.	DESCRIPTION	DATE	BY
R1	CHANGED DIAGONALLY VIEW 6N-11N	1-2-36	SW
R2	REVISED SW FRAME BY THICKNESS FROM 1/2" TO 3/8"	12-29-36	AWD
R3	ADDED A325 & REV. NOTES	1-2-37	SW
R4	REV. 2-PIECE BRACING TO 1-PIECE	9-25-39	JHD
R7	REVISED 14NH BRACING & BOLT QTY'S	2-6-85	GLJ
R8	ADD SECTION ASSY DWG. NOS.	3/18/91	GLJ
R9	REVISE GEN. NOTE NO. 1, ADD LEG PT. NOS.	6/27/93	GLJ
R4	CHANGED 14NH, 15NH, 16NH BRACE MAT'L & WTS	10-10-10	JEK
R3	FLANGE BOLTS IN SEC. 4N WERE 2 1/2" LG.	12/17/72	GLJ
R2	SECT. 3WN WAS 3W	7/6/71	SWA
R1	SECS. 4W & 5W REPL. BY 4N & 5N	5/17/71	SWA

Unarco-Rohn  
Division of IRI Industries, Inc.

**MODEL S.S.V. TOWER  
HEAVY SERIES**

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DATE: 8/1/71

NO. 680101