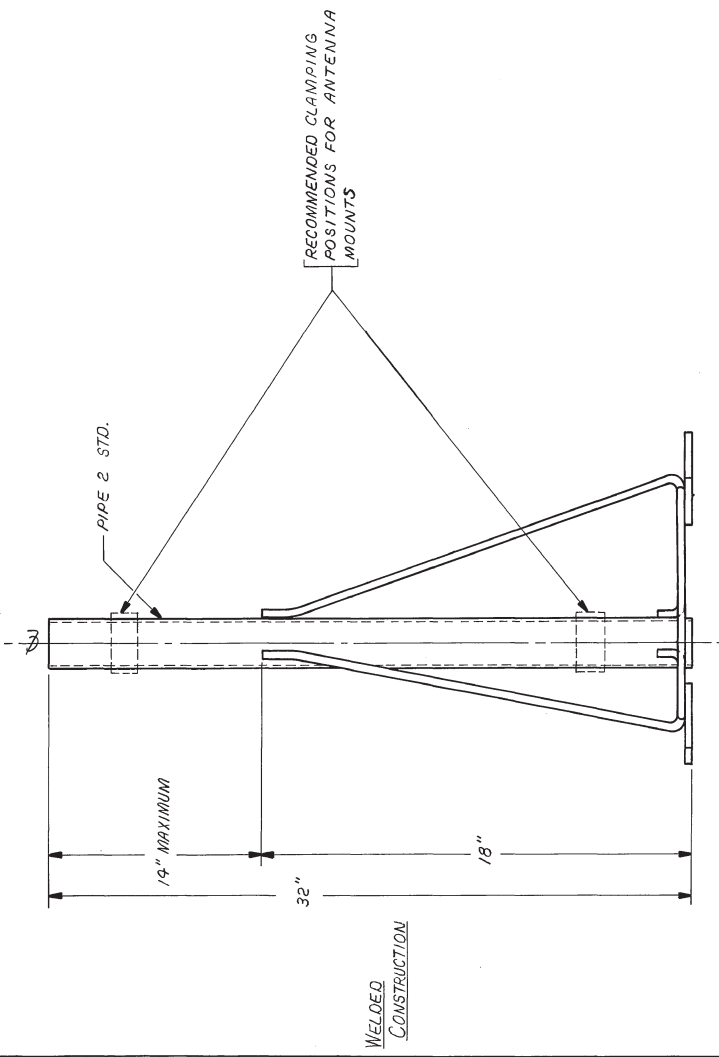
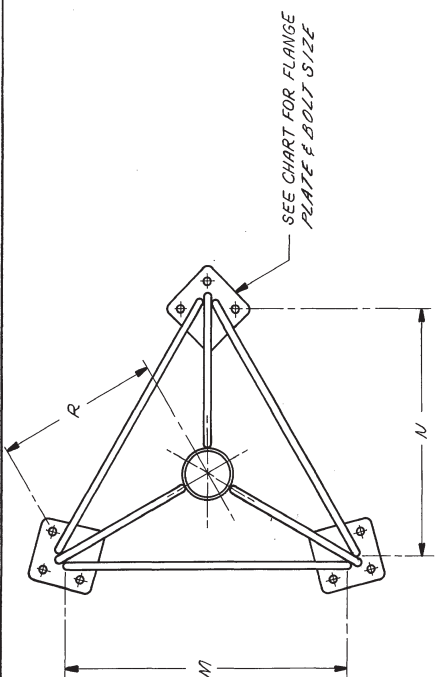




TAPERED TOP ASSY. BILL OF MATERIAL & DETAIL

ASSY. NO.	TOWER SEC. NO.	TAPERED TOP QUANTITY	M	N	R	FLANGE R SIZE	QUANTITY	RANGE BOLTS PT. NO.
177	177A	1	1'-2"	1'-0 1/8"	0'-8 1/8"	3 x 3 x 3/8	9	5/16 x 1/2 21002064
377	377A	1	1'-6"	1'-3 3/8"	0'-10 3/8"	3 x 3 x 3/8	9	5/16 x 1/2 21002064
477N	477NA	1	1'-10"	1'-7 1/8"	1'-0 1/4"	4 x 4 x 1/2	9	5/8 x 2 21002064
577N	577NA	1	2'-2"	1'-10 1/2"	1'-3"	4 1/2 x 4 1/2 x 5/8	9	5/8 x 2 1/2 21002064
677	677A	1	2'-6"	2'-2"	1'-5 3/8"	4 1/2 x 4 1/2 x 5/8	9	5/8 x 2 1/2 21002064



DESIGN BASED ON THRUST OF 500# @ CLAMPING POSITION

TAPERED TOP DETAILS

R10	REMOVED APL SECTIONS	9-28-88	MDI
R9	REVISED BSTD NOTES	3-22-88	MDI
R8	REVISED BILL OF MATERIAL	8-27-80	KTL
R7	UPDATE DWG.	2-21-79	LS

R6 REDRAWN 1-3-77 MDI

No. 1 Revision Description Date By

Unarco-Rohn
Division of Unarco Industries, Inc.

Title SUPPORT TUBE DETAILS FOR S.S.V. TOWERS

Scale NONE
Drawn by MDI Date 1-3-77
Checked by PJP Date 1-4-77
Approved by Engineering OW Date 1-5-77
Approved by Production Date
Approved by Sales Date 1-11-77

Unless otherwise specified, dimensions are given in inches.
Tolerances Fractions Angles
= = =
Material Finish Weight

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File Number

Drawing Number **SK 670407R10**