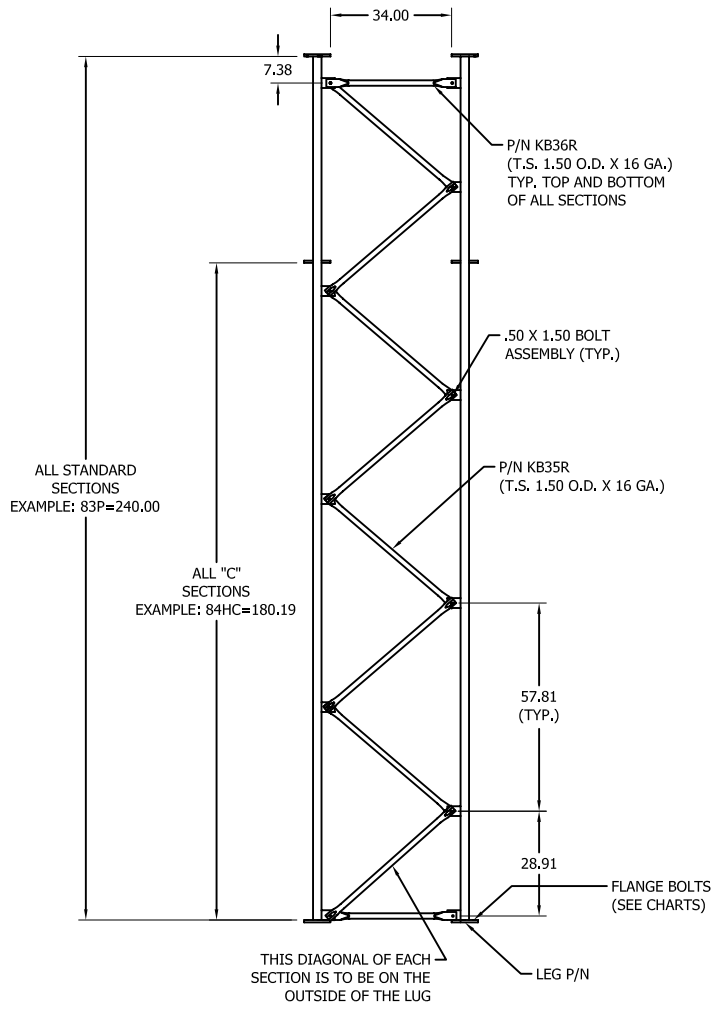


PLAN VIEW



ELEVATION VIEW

TOWER SECTION SCHEDULE											
SECTION P/N**	LEGS			FLANGE BOLTS		STEP BOLTS		BRACES		BRACE BOLTS	
	PIPE SIZE	P/N	QTY.	SIZE	P/N	QTY.	P/N	QTY.	P/N	QTY.	
83P	2.00 STD.	KL56	3	.75X2.50 210049GA	12			KB35R KB36R	24 6	.50X1.50 210018GA	33
83PS	2.00 STD.	KL56 KL56S	2 1	.75X2.50 210049GA	12	.63 STEP	16	KB35R KB36R	24 6	.50X1.50 210018GA	33
83PH	2.00 X-STR	KL57	3	.75X2.50 210049GA	12			KB35R KB36R	24 6	.50X1.50 210018GA	33
83PHS	2.00 X-STR	KL57 KL57S	2 1	.75X2.50 210049GA	12	.63 STEP	16	KB35R KB36R	24 6	.50X1.50 210018GA	33
84	2.50 STD.	KL60	3	.75X2.50 210049GA	12			KB35R KB36R	24 6	.50X1.50 210018GA	33
84S	2.50 STD.	KL60 KL60S	2 1	.75X2.50 210049GA	12	.63 STEP	16	KB35R KB36R	24 6	.50X1.50 210018GA	33
84H	2.50 X-STR	KL61	3	.75X2.50 210049GA	12			KB35R KB36R	24 6	.50X1.50 210018GA	33
84HS	2.50 X-STR	KL61 KL61S	2 1	.75X2.50 210049GA	12	.63 STEP	16	KB35R KB36R	24 6	.50X1.50 210018GA	33
84HC	2.50 X-STR	KL159	3	.75X2.50 210049GA	12			KB35R KB36R	18 6	.50X1.50 210018GA	27
84HCS	2.50 X-STR	KL159 KL159S	2 1	.75X2.50 210049GA	12	.63 STEP	12	KB35R KB36R	18 6	.50X1.50 210018GA	27

** SECTION PART NUMBERS ENDING WITH AN "S" INDICATE THAT THE SECTIONS WILL HAVE STEP BOLTS ON ONE LEG FOR CLIMBING

- NOTES:
1. PAL NUTS ARE PROVIDED FOR ALL TOWER BOLTS.
 2. FOR LEG FABRICATION, SEE DRAWINGS NUMBERED: C760013, C760014A, C760015, C760016, C760017, C760018, C760019 AND C760020.
 3. FOR BRACE FABRICATION, SEE DRAWING NUMBER B660719.
 4. FABRICATION DRAWINGS ARE FOR SHOP USE ONLY.

FILE NO. Standard-80

REVISIONS				
REV.	DESCRIPTION	DWN	CHK	APP
7	REDRAWN INTO AUTOCAD UPDATED SECTIONS DATE: Aug/15/2006	DLJ	KTL	HLA

DWG REFERENCE



6718 WEST PLANK ROAD
PEORIA, IL 61604
TOLL FREE 800-727-ROHN

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SECTION ASSEMBLY
STANDARD MODEL 80 TOWER

DWN: AJG	CHK'D: GPW	DATE: Jan/08/1981
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ENGR: TWS	
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DRAWING NO: C681228	REV: 7
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Aug/22/2006 6:34:08 PM

J.Erection