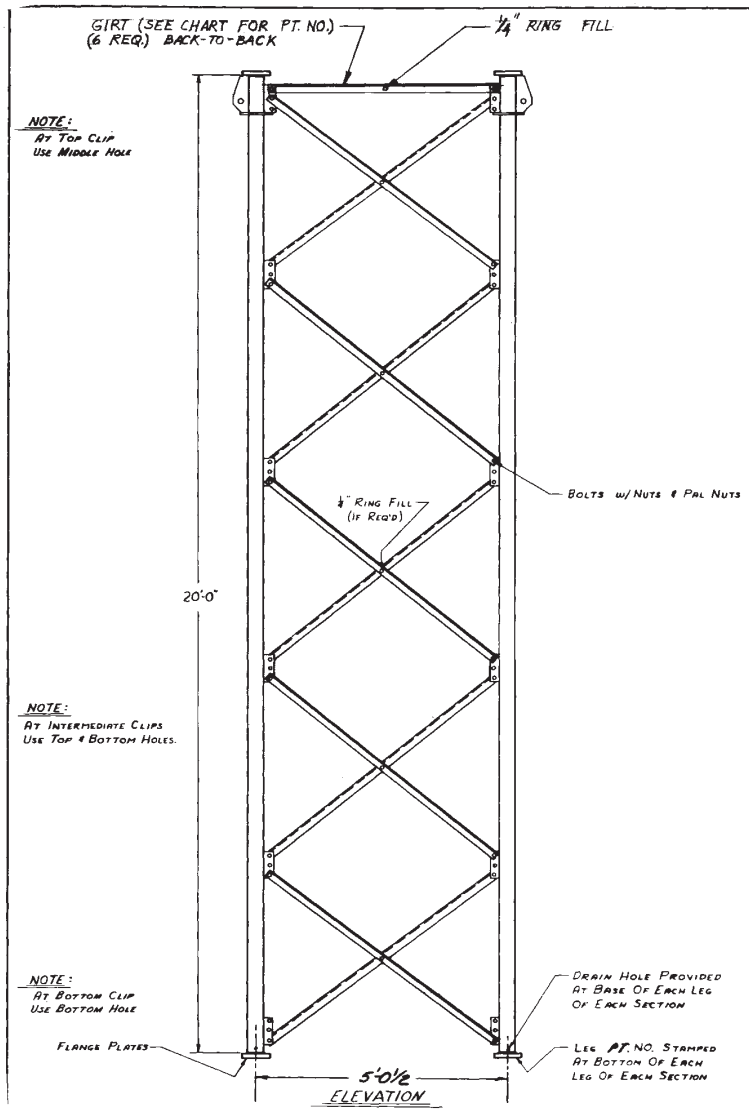

ELEVATION

TOWER SECTION *	LEGS SIZE	LEGS PT. NO.	FLANGE PLATES SIZE TOP	FLANGE PLATES SIZE BOTTOM	⊕ BOLTS SIZE @ BOTTOM	BRACES SIZE ANGLE	BRACES PT. NO. 30 REQ'D.	BRACES BOLTS 3-1/4" REF. ANGLE	BRACES GIRT PT. NO.
920 AGA	PIPE 2 1/2 STD.	NL 33	6×6×3/4	6×6×3/4	12-3/4×2 3/4	1 1/2×1 1/2×3/16	ND 7	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
920 BGA	PIPE 2 1/2 STD.	NL 33	6×6×3/4	6×6×3/4	12-3/4×2 3/4	1 1/2×1 1/2×3/16	ND 8	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
920 CGA	PIPE 2 1/2 STD.	NL 34	6×6×3/4	6×6×3/4	12-3/4×2 3/4	1 3/4×1 3/4×3/16	ND 9	84-5/8×1 3/4 84-1/8 WASHER	ND 2
920 DGA	PIPE 2 1/2 STD.	NL 34	6×6×3/4	6×6×3/4	12-3/4×2 3/4	⊕ 2×2×1/4	ND 10	84-5/8×1 3/4	ND 2
925A GA	PIPE 2 1/2 X-STR.	NL 35	6×6×3/4	6×6×3/4	12-3/4×2 3/4	1 1/2×1 1/2×3/16	ND 7	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
925ABGA	PIPE 2 1/2 X-STR	NL 36	6×6×3/4	7×7×1	12-7/8×3 1/2	1 1/2×1 1/2×3/16	ND 7	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
925ATGA	PIPE 2 1/2 X-STR	NL 37	7×7×1	6×6×3/4	12-7/8×2 3/4	1 1/2×1 1/2×3/16	ND 7	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
925B GA	PIPE 2 1/2 X-STR	NL 35	6×6×3/4	6×6×3/4	12-3/4×2 3/4	1 1/2×1 1/2×1/4	ND 8	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
925BBGA	PIPE 2 1/2 X-STR	NL 36	6×6×3/4	7×7×1	12-7/8×3 1/2	1 1/2×1 1/2×1/4	ND 8	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
925BTGA	PIPE 2 1/2 X-STR	NL 37	7×7×1	6×6×3/4	12-7/8×2 3/4	1 1/2×1 1/2×1/4	ND 8	75°-1/2×1 1/4 9-1/2×1 1/2	ND 1
925C GA	PIPE 2 1/2 X-STR	NL 38	6×6×3/4	6×6×3/4	12-7/8×2 3/4	1 3/4×1 3/4×1/4	ND 9	84-5/8×1 3/4 84-1/8 WASHER	ND 2
925CBGA	PIPE 2 1/2 X-STR	NL 39	6×6×3/4	7×7×1	12-7/8×3 1/2	1 3/4×1 3/4×1/4	ND 9	84-5/8×1 3/4 84-1/8 WASHER	ND 2
925CTGA	PIPE 2 1/2 X-STR	NL 40	7×7×1	6×6×3/4	12-7/8×2 3/4	1 3/4×1 3/4×1/4	ND 9	84-5/8×1 3/4 84-1/8 WASHER	ND 2
925D GA	PIPE 2 1/2 X-STR	NL 38	6×6×3/4	6×6×3/4	12-7/8×2 3/4	⊕ 2×2×1/4	ND 10	84-5/8×1 3/4	ND 2
925DBGA	PIPE 2 1/2 X-STR	NL 39	6×6×3/4	7×7×1	12-7/8×3 1/2	⊕ 2×2×1/4	ND 10	84-5/8×1 3/4	ND 2
925DTGA	PIPE 2 1/2 X-STR	NL 40	7×7×1	6×6×3/4	12-7/8×2 3/4	⊕ 2×2×1/4	ND 10	84-5/8×1 3/4	ND 2
930A GA	PIPE 3 X-STR	NL 41	7×7×1	7×7×1	12-7/8×3 1/2	1 1/2×1 1/2×3/16	ND 11	75°-1/2×1 1/4 9-1/2×1 1/2	ND 3
930B GA	PIPE 3 X-STR	NL 41	7×7×1	7×7×1	12-7/8×3 1/2	1 1/2×1 1/2×3/16	ND 12	75°-1/2×1 1/4 9-1/2×1 1/2	ND 3
930C GA	PIPE 3 X-STR	NL 42	7×7×1	7×7×1	12-7/8×3 1/2	1 3/4×1 3/4×1/4	ND 13	84-5/8×1 3/4 84-1/8 WASHER	ND 4
930D GA	PIPE 3 X-STR	NL 42	7×7×1	7×7×1	12-7/8×3 1/2	⊕ 2×2×1/4	ND 14	84-5/8×1 3/4	ND 4
935C GA	PIPE 3 1/2 X-STR	NL 43	7×7×1	7×7×1	12-7/8×3 1/2	1 3/4×1 3/4×1/4	ND 15	84-5/8×1 3/4 84-1/8 WASHER	ND 5
935D GA	PIPE 3 1/2 X-STR	NL 43	7×7×1	7×7×1	12-7/8×3 1/2	⊕ 2×2×1/4	ND 16	84-5/8×1 3/4	ND 5
940C GA	PIPE 4 X-STR	NL 44	7×7×1	7×7×1	12-7/8×3 1/2	1 3/4×1 3/4×1/4	ND 17	84-5/8×1 3/4 84-1/8 WASHER	ND 6
940D GA	PIPE 4 X-STR	NL 44	7×7×1	7×7×1	12-7/8×3 1/2	⊕ 2×2×1/4	ND 18	84-5/8×1 3/4	ND 6

⊕ 15-1/4" RING FILLS REQ'D.

*"SB" SUFFIX ON SECTION NO. INDICATES 2-STD. LEGS & 1-STEP BOLT LEG.

EXAMPLE

920 AGA = 3-NL 33 LEGS
920AGASB = 2-NL33 LEGS & 1-NL33S LEG

FABRICATION DWG'S. (FOR SHOP USE ONLY)

C-721124 BRACES PT. NO'S. ND-1 THRU ND-6
C-721125 BRACES PT. NO'S. ND-7 THRU ND-18
C-721131 LEGS

NO.	DESCRIPTION	DATE	BY
R4	ADDED GIRT & P/N'S	3-12-84	WMW
R3	REM'D. GIRT P/N'S., REV. BOLT QTY'S	2-22-84	WMW
R2	ADDED STEP BOLT PT. NO'S.	12-15-80	KTG
R1	REMOVE LADDER REF.	4-1-75	[illegible]

REVISIONS

ROHN MANUFACTURING
DIVISION OF [illegible]

TITLE: NO. 90 TOWER
20' GUYED SECTION ASSEMBLY

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FILE NO.

SCALE: NONE

DWN. BY JER	DATE 3-16-73	UNLESS OTHERWISE SPECIFIED, DIMENSIONS AND GAGES IN INCHES
CHK'D BY [illegible]	DATE 3-23-73	
APPR. BY CJJ	DATE 3-23-73	
MFG. BY [illegible]	DATE 3-26-73	DRAWING NO. D-730206 R4